

# ATLAS MACHINE INSPECTION REPORT

CUSTOMER: XXXXXXXXXX

ITEM: CORRECTING ROLL POT RIG BEAM FINAL INSPECTION

JOB # 146611PR

DATE: 05-23-16

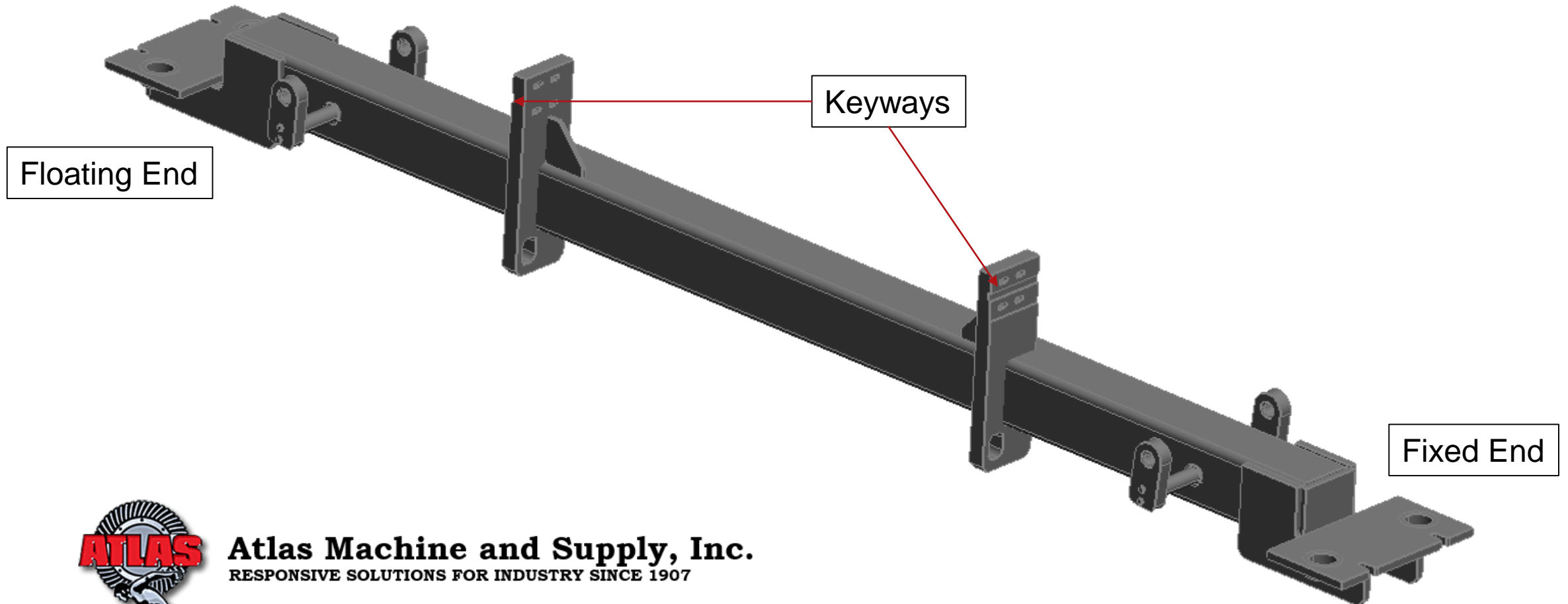


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## OVERVIEW

Correcting Roll Beam Inspected After Completing All Machining

Coordinate System Based off of the CL of Keyways and CL of Beam and Fixed End Machined Surface



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# FIXED END

Fixed End Hole Location WRT Machined Keyway Plane and Centerline of Beam



View: Looking Down at Machined Surfaces



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# FLOATING END

Floating End Hole Location WRT Centerline of Beam

Diameter: 3.938"

9.645"

9.645"

Diameter: 3.938"

View: Looking Down at Machined Surfaces



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## MOUNTING SURFACE TO KEYWAY

Distance From the Fixed/Floating End Planes to the CL of Keyway

17.137-17.140



17.135-17.142

View: Machined Surfaces Up



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## BEAM OVERALL LENGTH

Overall Length With the Floating End Completely Extended

234.295"

234.168"

View: Looking Down at Machined Surfaces



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# CONTACT INFORMATION

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